TECHNICAL TIP #50



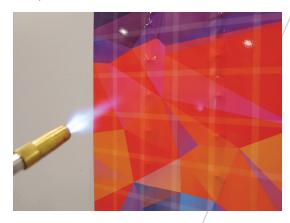
How to Install on Rivets: Roller Methods

TUNNEL METHOD

1. Remove release liner and drape the whole panel on the surface.



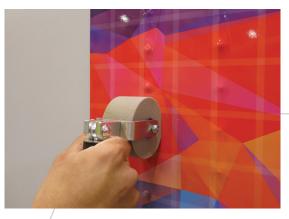
 Heat a section of film which covers 4-5 rivets. As you apply heat, the film will wrinkle but will flatten out once it reached its optimum temperature (180°F to 240°F).



2. With a squeegee, apply the flat areas first, leaving a continuous tunnel of air approximately the width of the rivets.



4. Using a foam roller applicator, apply firm pressure over 3-4 rivets at a time. Going over too many rivets at a time may result in tenting because of the film cooling down.



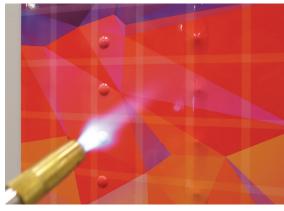
USA: a) 200 Boysenberry Lane, Placentia, CA 92870, USA UROPE: a) North Sea Building, Gevers Deynootweg 93, 4th Floor, 2586BK Den Haag, The Netherlands 800 232 7161/+1 714 985 6300 +31 70 354 4311 800 329 2756 +31 70 355 7721

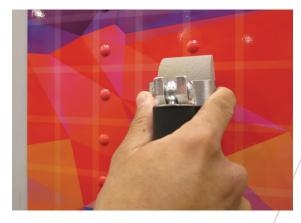
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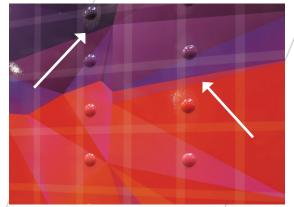
TUNNEL METHOD (CONTINUED)

5. Repeat Steps 3 and 4 until you finish the entire column of rivets and then move on to the next set.





 Post-heat the film on the rivets to 200°F to 220°F (95°C to 105°C) because the foam roller tends to leave a rough texture.



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RIVET-FIRST METHOD

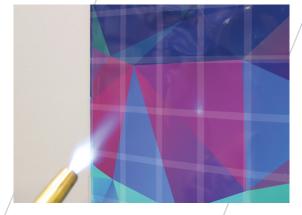
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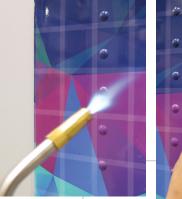
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4. Repeat Steps 2 and 3 until you finish the entire column of rivets and then move on to the next set.





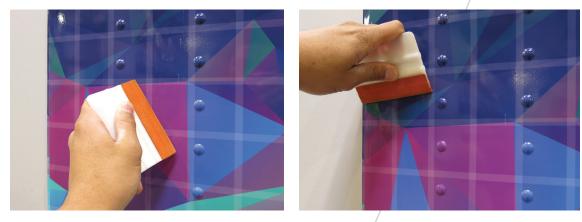
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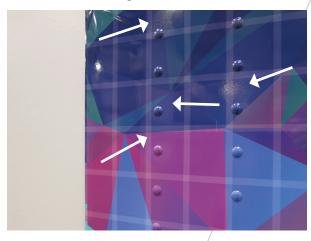
RIVET-FIRST METHOD (CONTINUED)

5. With a squeegee, carefully apply the flat areas last.



TIP: Use light squeegee pressure during the first pass to avoid trapping bubbles in the flat areas.

6. Post-heat the film on the rivets to 200°F to 220°F (95°C to 105°C) because the foam roller tends to leave a rough texture.



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