



## ► Series 3170 Overlaminates

### Intermediate Cast Overlaminates Pressure-Sensitive Film

Series 3170 overlaminates is a 1.3-mil (35 micron) gloss cast vinyl film with clear, permanent pressure-sensitive adhesive. Designed to protect printed graphics, the thinner facestock of Series 3170 provides a higher conformability for your vehicle wraps, intermediate signage, and graphics. Series 3170 is rated for outdoor durability up to 5 years. This product is not designed to be used as an optically clear window film, or to be used with cast digital films.

### APPLICATIONS & FEATURES

- Protective overlaminates for CalWrap, DPF 4600LX, DPF 4500GLX/MLX.
- Vehicle and fleet graphics, intermediate signage, kiosks and POP displays.
- Arlon overlaminates film is designed to be laminated cold without any heat.

### PERFORMANCE & PHYSICAL DATA

PROPERTY	TEST METHODS	TYPICAL VALUE	
<b>SURFACE FINISH</b>	Gloss Meter 60° Reflection	80 to 90 Gloss Units	
<b>THICKNESS</b>	Micrometer, Federal Bench Type	1.3 mil (35 micron)	
<b>TENSILE STRENGTH</b>	Tensile Tester with 2-in (51 mm) jaw separation; crosshead speed of 12 in/min. (5.1 mm/s), web direction	≥ 6.5 lb/in	≥ 1.2 kg/cm
<b>ELONGATION</b>	Instron Tensile Tester as above	≥ 200%	
<b>SHELF LIFE (IN BOX)</b>	Ideal Storage Temperature 70°F (21°C) and 50% relative humidity	2 years from factory shipment	
<b>APPLICATION TEMPERATURE RANGE</b>	On clean, dry substrate		
	Flat:	40°F to 100°F	4.4°C to 38°C
	Corrugated with rivets & channels:	60°F to 100°F	15°C to 38°C
<b>SERVICE TEMPERATURE RANGE</b>	On clean, dry substrate	-40°F to 175°F	-40°C to 79°C
<b>DIMENSIONAL STABILITY</b>	Shrinkage After 158°F (70°C), 48 hours	< 10-mil	0.25 mm
<b>PEEL ADHESION</b>	PSTC-1, 15 min, 70°F (21°C)	3.0 lbs/in	0.535 kg/cm
<b>LINER RELEASE</b>	TLMI Release at 90°, 300 in/min (760 cm/min)	37 g/2in	7.28 g/cm

Standard Terms & Conditions Apply





## TERMS & CONDITIONS

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