

DPF 510G/M

Digital Print Pressure-Sensitive Vinyl Film

DPF 510G/M is a 3.2-mil (80 micron) calendered film with a clear, solvent-based pressure-sensitive adhesive. The two-sided polycoated liner provides excellent lay-flat properties. The high-quality adhesive provides far superior adhesion and cohesion properties than water-based adhesive. DPF 510 is available in a white gloss finish (DPF 510G) and white matte finish (DPF 510M). DPF 510 is rated for outdoor durability up to 3 years (unprinted). Printed durability is dependent on the ink system used.

APPLICATIONS & FEATURES

- Short-term promotional and display graphics, including kiosks, POP displays and real estate signage.
- Excellent printability on Eco-Solvent, Solvent, UV and Latex print systems.
- Ideal for interior and exterior applications on flat surfaces.

Certified for **HP Latex Inks**

PERFORMANCE & PHYSICAL DATA

| PROPERTY | TEST METHODS | TYPICAL VALUE | |
|----------------------------------|--|------------------------------|---------------|
| SURFACE FINISH | Gloss Meter 60° Reflection | 70 to 90 Gloss Units (Gloss) | |
| | | Up to 30 Gloss Units (Matte) | |
| THICKNESS | Micrometer, Federal Bench Type | 3.2-mil (80 micron) | |
| TENSILE STRENGTH | Tensile Tester with 2-in (51 mm) jaw separation; crosshead speed of 12 in/min. (5.1 mm/s), web direction | ≥ 15.0 lb/in | ≥ 2.7 kg/cm |
| ELONGATION | Instron Tensile Tester as above | ≥ 200% | |
| SHELF LIFE (IN BOX) | Ideal Storage Temperature 70°F (21°C) and 50% relative humidity | 1 year from factory shipment | |
| APPLICATION TEMPERATURE RANGE | On clean, dry substrate | 50°F to 90°F | 10°C to 32°C |
| SERVICE TEMPERATURE RANGE | On clean, dry substrate | -20°F to 150°F | -29°C to 65°C |
| DIMENSIONAL STABILITY | 158°F (70°C), 48 hours | 10-mil | 0.25 mm |
| PEEL ADHESION | PSTC-1, 15 min, 70°F (21°C) | ≥ 2.00 lb/in | ≥ 0.36 kg/cm |
| LINER RELEASE | TLMI Release at 90°, 300 in/min (760 cm/min) | 40 g/2 in | 7.9 g/cm |

Standard Terms & Conditions Apply

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TERMS & CONDITIONS

The warranties offered in Arlon's Standard Terms and Conditions, which are incorporated in full by this reference and are available at https://www.arlon.com/na_en/legal/terms-and-conditions, are made in lieu of all other express or implied warranties.

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