

DPF 510GTR/MTR

Digital Print Pressure-Sensitive Vinyl Film

DPF 510GTR/MTR is a 3.2-mil (80 micron) calendered film with a tinted, solvent-based pressure-sensitive removable adhesive. The two-sided polycoated liner provides excellent lay-flat properties. DPF 510 is available in a white gloss (DPF 510GTR) and white matte finish (DPF 510MTR). DPF 510 is rated for outdoor durability up to 3 years (unprinted). Printed durability is dependent on the ink system used.

APPLICATIONS & FEATURES

- Low tack adhesive is removable up to one year
- Short-term promotional and display graphics, including windows, decals, tradeshow, POP displays, and interior floor graphics*
- Excellent printability on Eco-Solvent, Solvent, UV and Latex print systems
- Ideal for interior and exterior applications on flat surfaces

PERFORMANCE & PHYSICAL DATA

Certified for **HP Latex Inks**

PROPERTY	TEST METHODS	TYPICAL VALUE	
SURFACE FINISH	Gloss Meter 60° Reflection	70 to 90 Gloss Units (Gloss)	
		Up to 30 Gloss Units (Matte)	
THICKNESS	Micrometer, Federal Bench Type	3.2-mil (80 micron)	
TENSILE STRENGTH	Tensile Tester with 2-in (51 mm) jaw separation; crosshead speed of 12 in/min. (5.1 mm/s), web direction	≥ 10.0 lb/in	≥ 1.8 kg/cm
ELONGATION	Instron Tensile Tester as above	≥ 200%	
SHELF LIFE (IN BOX)	Ideal Storage Temperature 70°F (21°C) and 50% relative humidity	1 year from factory shipment	
APPLICATION TEMPERATURE RANGE	On clean, dry substrate	50°F to 90°F	10°C to 32°C
SERVICE TEMPERATURE RANGE	On clean, dry substrate	-20°F to 150°F	-29°C to 65°C
DIMENSIONAL STABILITY	158°F (70°C), 48 hours	≥ 40-mil	≥ 1.00mm
PEEL ADHESION	PSTC-1, 15 min, 70°F (21°C)	≥ 0.50 lb/in	≥ 0.09 kg/cm
LINER RELEASE	TLMI Release at 90°, 300 in/min (760 cm/min)	110 g/2 in	21.7 g/cm

Standard Terms & Conditions Apply
*When used with Series 3510 Matte

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FLOOR APPLICATIONS

DPF 510GTR/MTR is recommended for short-term interior floor applications when used with Series 3510 Matte, which is classified under AS 4586:2013 Slip Resistance Classification of New Pedestrian Surface Materials. Appendix A: Class P3, Appendix B: Class D1. To determine the best product for application Arlon always recommends testing prior to using the above products on the actual surface as product performance can vary greatly depending on the surface type, level of foot traffic, elemental exposure, carpet type, and floor condition. Due to these variables, Arlon only warrants the material(s) for standard manufacturers defect and is unable to offer a warranty for the performance or clean removability of these products for floor graphic applications.

Please refer to Arlon's Installation Guide for detailed techniques and best practices.

TERMS & CONDITIONS

The warranties offered in Arlon's Standard Terms and Conditions, which are incorporated in full by this reference and are available at https://www.arlon.com/na_en/legal/terms-and-conditions, are made in lieu of all other express or implied warranties.

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